

**BEML LTD**  
**(A Government of India Undertaking) New**  
**Thippasandra Post, BANGALORE – 560075.**  
**Tel.25022634, 25243137, 25022639 Fax: 25245545**

**Tender No: 6300031793**

**“DESIGN, MANUFACTURE, SUPPLY, COMMISSIONING AND PROVING OF  
SPOT WELD JIG FOR MIDDLE BLOCK FRAME”**

**TO ALL BIDDERS:**

Quotations in e-mode are invited for DESIGN, MANUFACTURE, SUPPLY, COMMISSIONING AND PROVING OF SPOT WELD JIG FOR MIDDLE BLOCK STRUCTURE ASSEMBLY to BEML Ltd, Bangalore Complex.

General Terms & conditions are placed & Technical details are placed at RFQ.

SL NO	Item Description	Bid Submission Deadline Date & Time
1.	<p><b>Weld Jig MIDDLE BLOCK FRAME 525-43020/53:</b> DESIGN, MANUFACTURE, SUPPLY, COMMISSIONING AND PROVING OF SPOT WELD JIG FOR MIDDLE BLOCK STRUCTURE ASSEMBLY TO PART DRAWING NOS: 525-43020, 525-43048 AND 525-63013.</p> <p>1. Fixture frame to be designed for the available spot welding machine guns used in the production shop. The jig surface should be machined to maintain the included angle 175°. Toggle clamps used to be of lower height to avoid the spot welding gun hitting them, strap clamps to be of tougher material and blackened. 2. The vendor should visit BEML to witness the existing the spot welding machine and similar jig of other projects before quoting. Vendor has to give concept design for approval along with the quotation. 3. Vendor should submit the proof of similar jigs manufactured and supplied to others along with the quotation. 4. Weld jigs design drawings complete in all respect (with material detail, parts detail etc.) to be furnished and get approval by BEML, before manufacturing of weld jig. However, the design approval at this stage cannot be considered as final but provisional subject to prove out of the Jig. 5. Final inspection and proving of the jigs will be at BEML premises. 6. Final manufacturing design drawings with the changes incorporated during the proving of the jig to be provided in soft copy in CD, and two set of printed copies. 7. All plate details of the weld jigs should be machined. The Jig should be painted with red oxide primer and apple green secondary and final coat. 9. Vendor should incorporate any minor design, modification during the Manufacturing stages of the weld jig, if there are any changes or modifications in part drawings. 10. Name plate must be fixed with “vendor name &amp; code, Jig detail like Tool drawing no, part no”.</p>	<b>28.02.2020 15:00 hrs</b>

Tender documents are available in our website: <http://www.bemlindia.com>

To download the tender documents, visit [www.bemlindia.com](http://www.bemlindia.com) → Suppliers → e-procurement (SRM) → Login Interested vendors can contact us through e-mail: [admin.srm@beml.co.in](mailto:admin.srm@beml.co.in) to obtain the username & password for submitting the bids. SRM Team on Phone No: 080 22693269, 22963141.

Please note that your bid should be submitted in our **SRM E-Procurement system only. You should be having a valid Class III Digital Signature Certificate issued by Authorized Certifying Authority to submit your bid in our SRM e-Procurement system.** In case of any queries, you may send the same by e-mail to [admin.srm@beml.co.in](mailto:admin.srm@beml.co.in) or you may contact BEML SRM Team on Phone No: 080-22693269, 22963141.

General information about the tender is as follows: -		
(a) e-tender Bid invitation No.	<b>6300031793</b>	
(b) Last date and time for submission of bids	<b>28.02.2020</b>	<b>15:00 hrs</b>
(c) Time and date for opening of tenders	<b>28.02.2020</b>	<b>15:30 hrs</b>
(d) Place of opening of tenders	- BEML LTD., Bangalore Complex	
(e) Quotation shall remain valid till	- <b>90 Days</b> from the date of Opening of Bid.	
(f) Specifications/ Delivery	- As mentioned in <b>RFQ-PART-B</b>	

- Tender quotation sent by fax/e-mail/manual will not be considered. Commercial Bid to be submitted in our SRM portal only. Bulk supporting documents if any, shall be uploaded in the Collaboration Folder in the SRM portal system only.
- Delivery Schedule as indicated in **RFQ**. Firms should confirm the same in their bid.
  - If any of the vendors have defaulted in supplies/services to BEML limited after placement of purchase order (or) If any of the vendors have backed out from their quotation submitted for the enquires of BEML limited (or) If any of the vendors have given wrong information / documents to BEML Limited along with quotations, their quotation may not be considered and their quotation is liable to be rejected. The quotations of the firms who have not provided Service during the Warranty period of any product supplied by them to BEML Ltd is also liable to be rejected.
- Bidders to note that Corrigendum / Addendum / extension of tender, if any, will be updated in SRM platform.
- The Materials should be supplied as per the Technical Specification mentioned in RFQ. Deviation if any, to be specified in your quotation and any quotation without meeting our requirement is liable for rejection.
- The RFQ is not an offer or a contract.
- BEML is not obligated to contract for any of the products / services described in the RFQ.
- BEML reserves the rights to:
  - Accept or reject any or all proposals
  - Waive any anomalies in proposals through an addendum
  - Modify or cancel the RFQ.

**THE FOLLOWING DOCUMENTS WHICH ARE AVAILABLE ALONG WITH TENDER RFQ, NEED TO BE VETTED AND UPLOADED IN SRM PLATFORM, AS PART OF BID:**

- VETTED GST INDEMNITY BOND.**
- VETTED TECHNICAL BID FORMAT.**